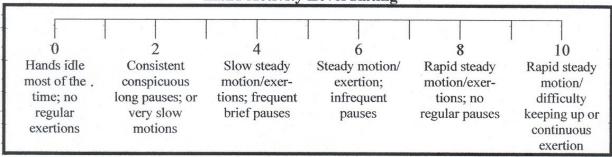
6 00 TLV for Hand Activity ယ Action Limit 5 \mathfrak{S} 00 9 9 7 m 7 Normalized Peak Force

Hand Activity Level

ACGIH® TLV® for Hand Activity

Job	Analyst	Date	
		/ /	
	Left	Right	
Hand Activity Level (HAL) (See scale below)			
Normalized Peak Force (NPF) (See table below)			
Ratio = NPF / (10-HAL)			
Determine Result	> TLV	> TLV	
TLV = 0.78	AL to TLV	AL to TLV	
AL = 0.56	< AL	< AL	

Hand Activity Level Rating



Estimation of Normalized Peak Force for Hand Forces

%MVC Score	Borg Scale	Moore-Garg Observation	NPF	
	Score	Verbal Anchor	(Alternative Method)	
0	0	Nothing at all		0
5	0.5	Extremely Weak (Just Noticeable)	Barely Noticeable or Relaxed Effort	0.5
10	1	Very Weak		1
20	2	Weak (Light)	Noticeable or Definite Effort	2
30	3	Moderate		3
40	4		Obvious Effort, But Unchanged Facial Expression	4
50	5	Strong (Heavy)		5
60	6		Substantial Effort with Changed Facial	6
70	7	Very Strong	Expression	7
80	8			8
90	9		Uses Shoulder or Truck for Force	9
100	10	Extremely Strong (almost maximum)		10